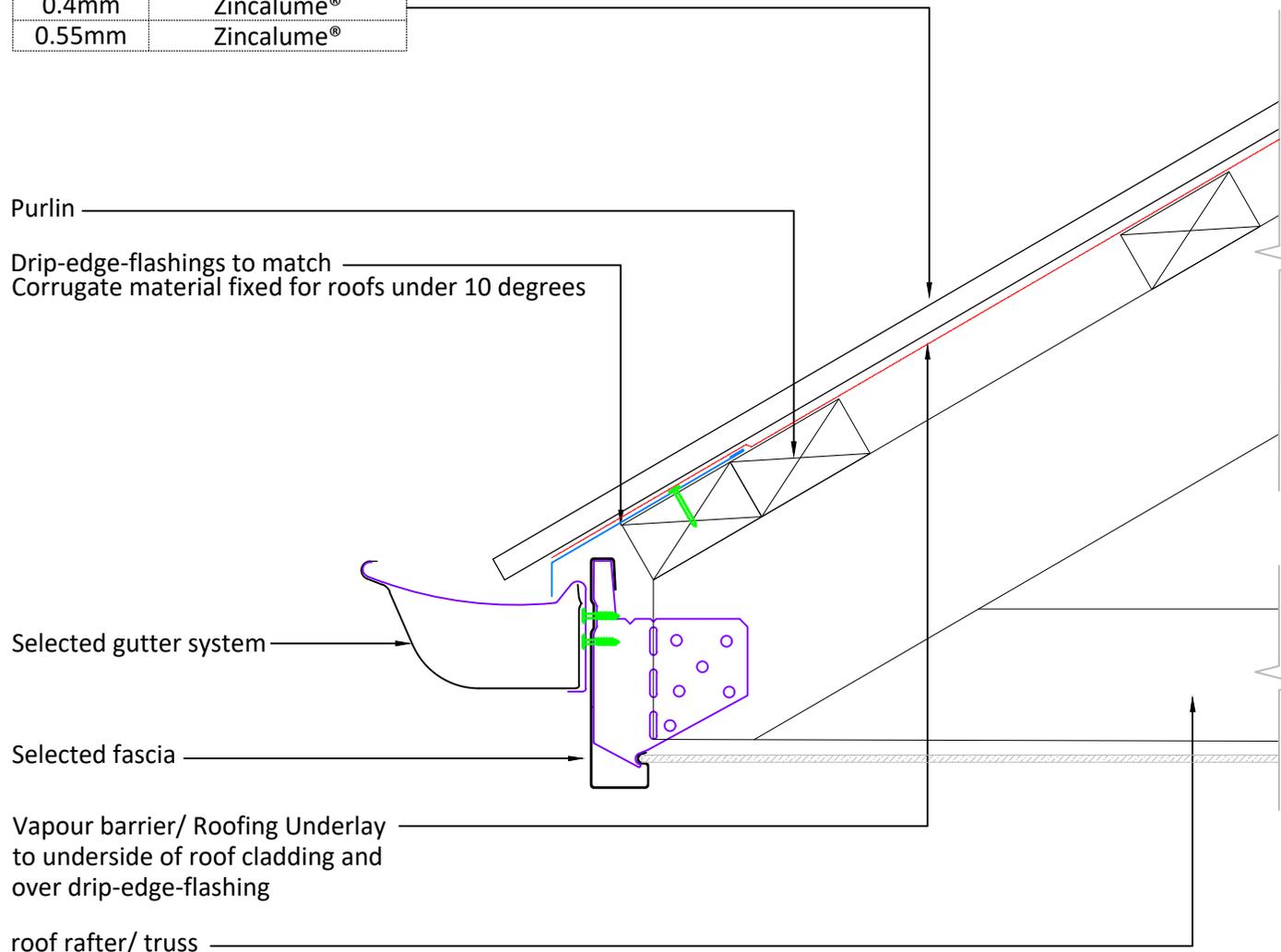


Freeman Roofing Corrugate	
0.4mm	Colorsteel® Maxam®
0.55mm	Colorsteel® Maxam®
0.4mm	Zincalume®
0.55mm	Zincalume®



**Requirement:**  
Eaves flashings are not mandatory for weatherproofing unless the building is in a very exposed location or lacks spouting.

**Durability Contribution:**  
While not essential for weatherproofing, eaves flashings contribute to the durability of roofing at the eaves, especially in marine environments.

**Underlay Extension:**  
If no over flashing is present, extend the underlay into the gutter by up to 20 mm to ensure adequate water run-off.

**Material Specification:**  
Use unwashed flashings made of durable materials like organic coated steel, aluminum, or PVC to withstand environmental conditions.

**Marine Environment Recommendation:**  
In marine environments, eaves flashings are recommended to improve roof cladding durability and prevent salt deposit build-up.

**Pre-Painted Metal:**  
For pre-painted aluminum roofs, eaves flashings may be used and can be either pre-painted or unpainted.

**Design Tip for Severe Marine Environments:**  
Consider a high-fronted gutter covering the roof crests, attached closely to the fascia, for better protection in Severe and Very Severe Marine environments.